

Garant

Indexable insert for turning SCMT 120404, for finish machining, Grade: HB7130-2

**Order data**

Order number	260748 HB7130-2
GTIN	4062406750275
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Finishing/roughing assignment	Finishing
Grade	HB7130-2
Number of changes/inserts	4
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Chip breaker	VS

Cutting speed v_c main application

80 - 270 m/min

Type of product

Indexable insert for turning